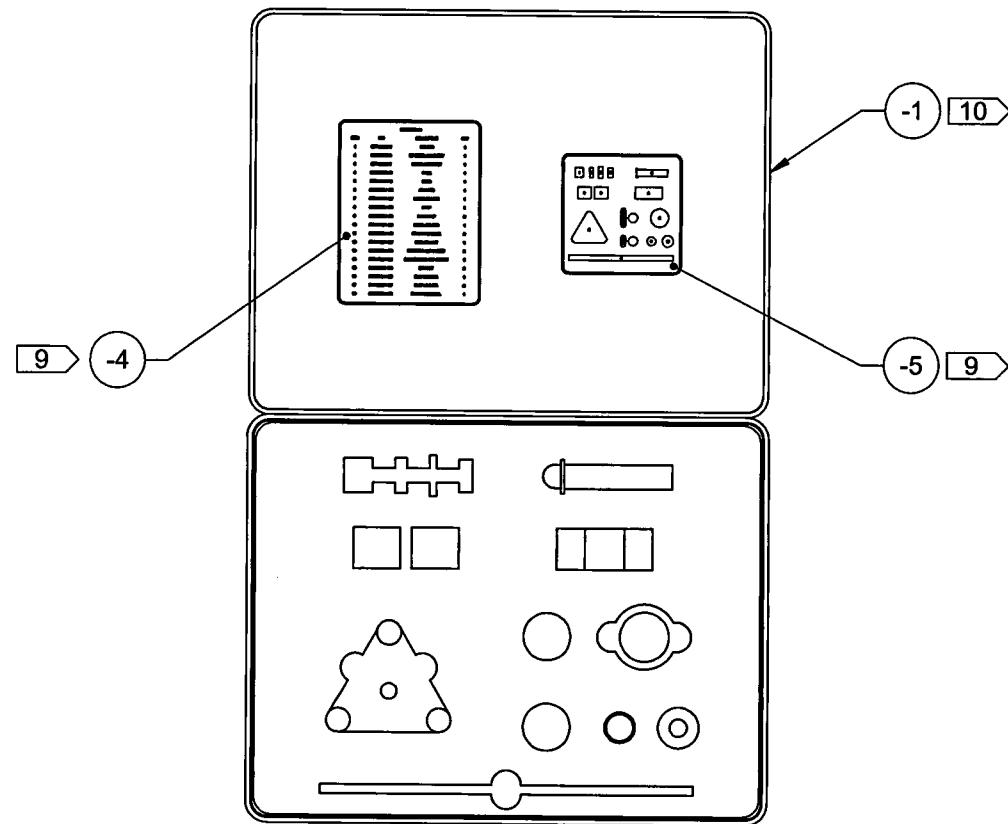
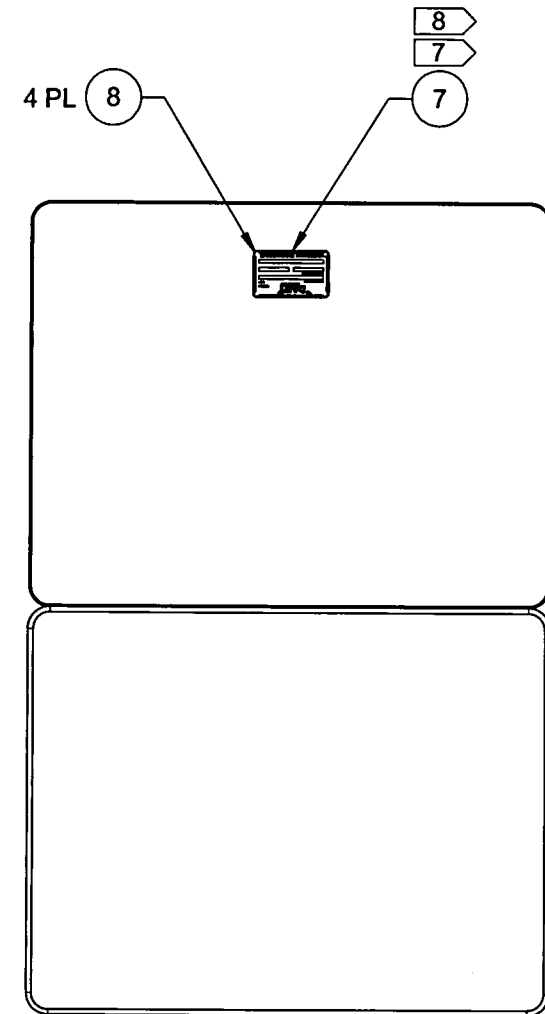
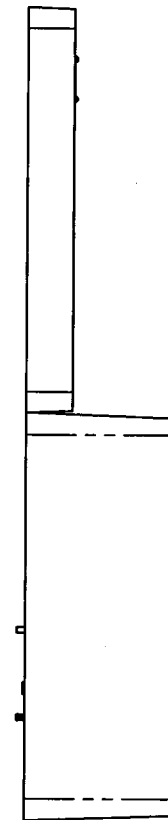


ITEM #	QTY	PART #	PART TITLE
-1	1	RBT400284-M-1	PACKAGING ASSY
-4	1	RBT400284-M-4	CONTENT PLACARD
-5	1	RBT400284-M-5	LOCATION PLACARD
6	1	RBT400284	TAIL ROTOR BALANCE SET
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.
9	2	McMaster#5274T77 OR EQUIV.	PLASTIC CONTAINER



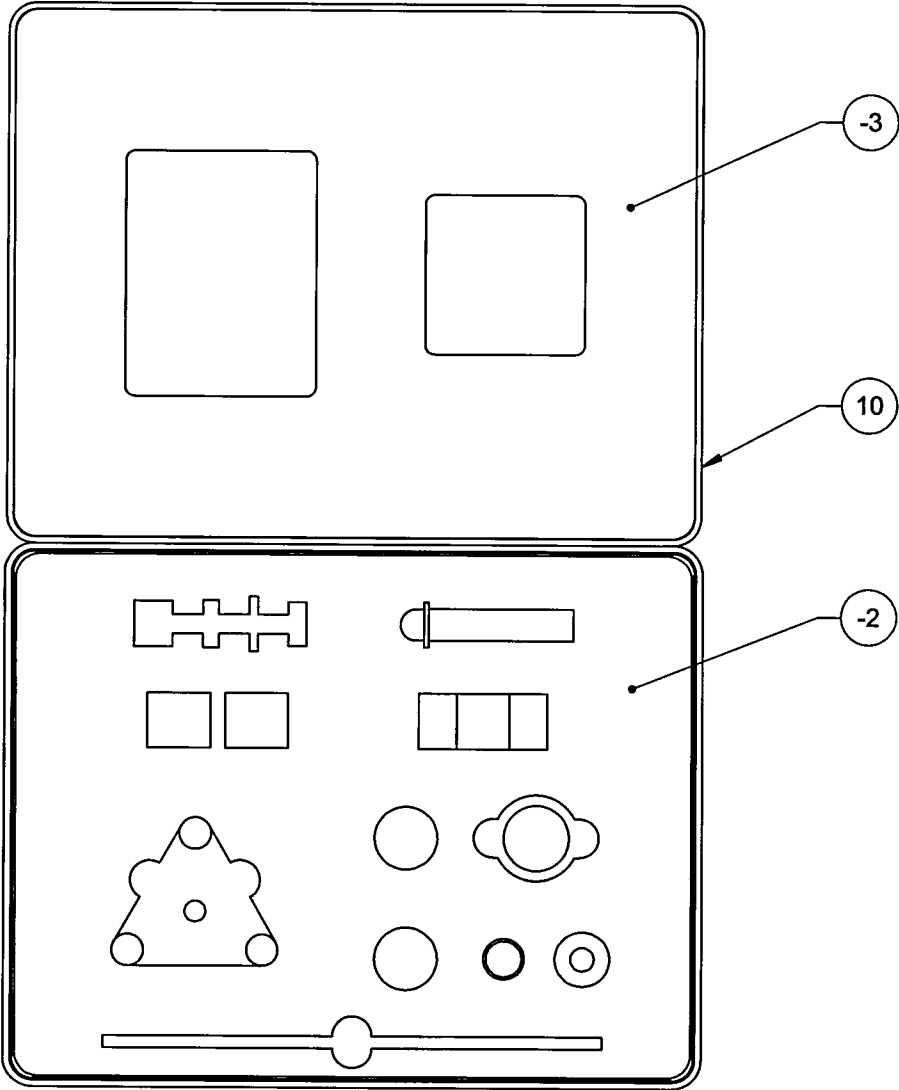
RBT400284-M T/R BALANCE SET



- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
  - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
  - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
  - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
  - 11) PACKAGE RBT400284 TAIL ROTOR BALANCE SET INTO FOAM CUTOUTS
  - 12) PLACE HARDWARE INTO PLASTIC CONTAINERS. THEN PLACE INTO FOAM CUTOUT

A	NEW ISSUE	18-775	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MKE	TOOL PART #	REV. A
MFG. APPR.	FK	RBT400284-M	SHEET 1 OF 6
APPROVED	MKE	TITLE	SCALE
DATE	7/20/2018	T/R BALANCE SET	NTS
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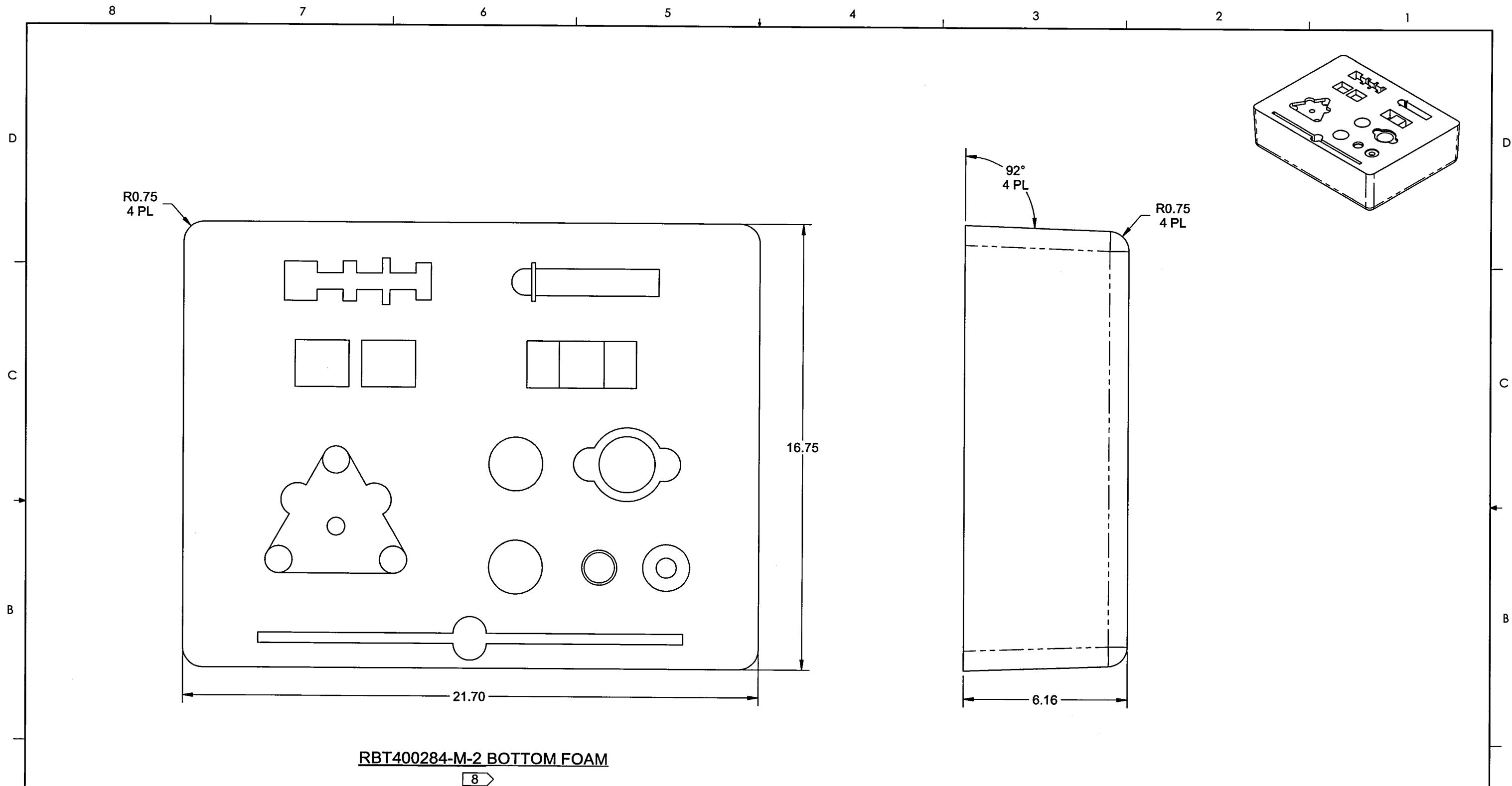
ITEM #	QTY	PART #	PART TITLE
-2	1	RBT400284-M-2	BOTTOM FOAM
-3	1	RBT400284-M-3	TOP FOAM
10	1	PELICAN #APP-1600-E	PELICAN CASE 1600



RBT400284-M-1 PACKAGING ASSY

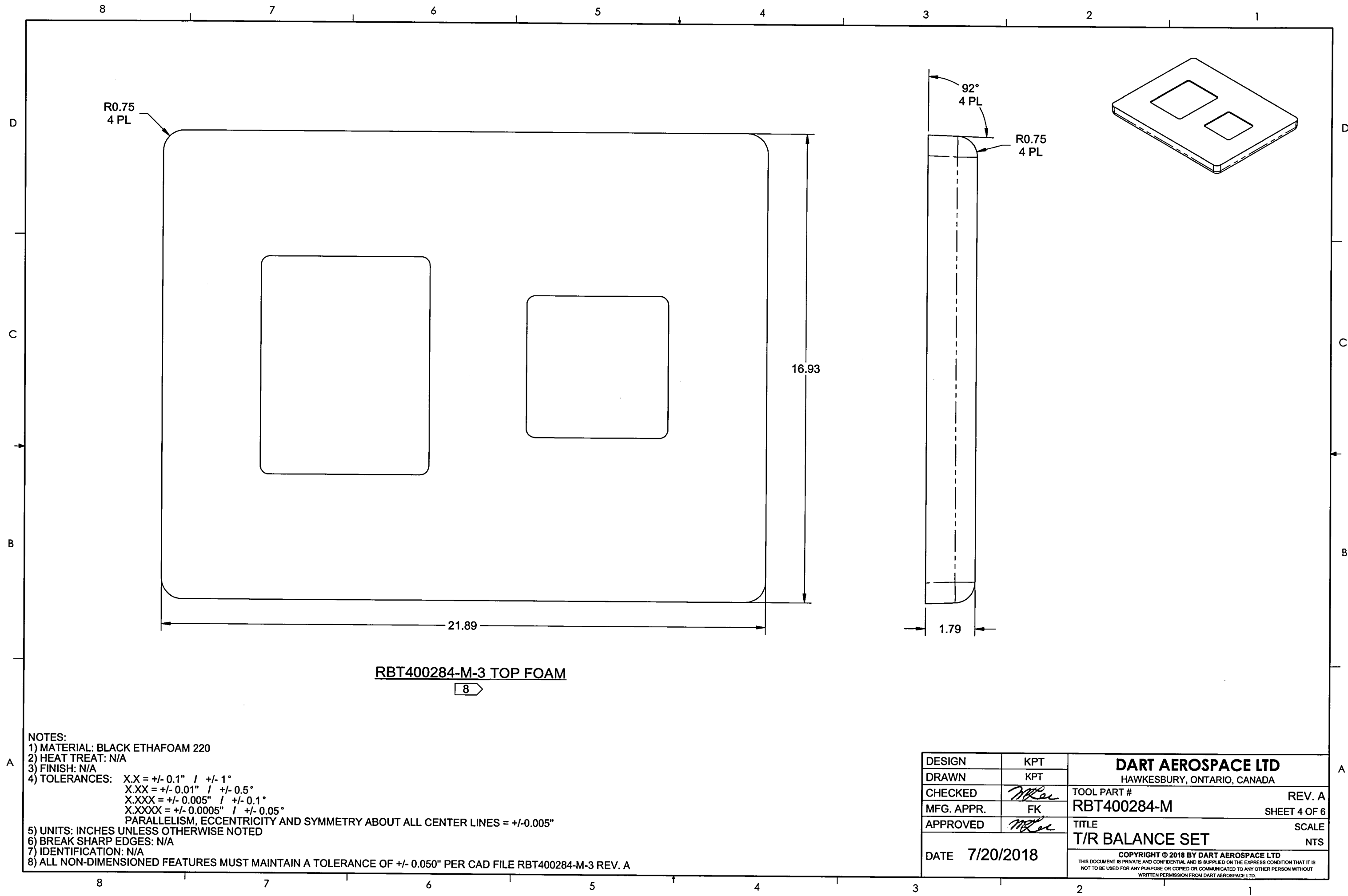
NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	<i>[Signature]</i>	TOOL PART #	REV. A
MFG. APPR.	FK	RBT400284-M	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 7/20/2018		T/R BALANCE SET	NTS
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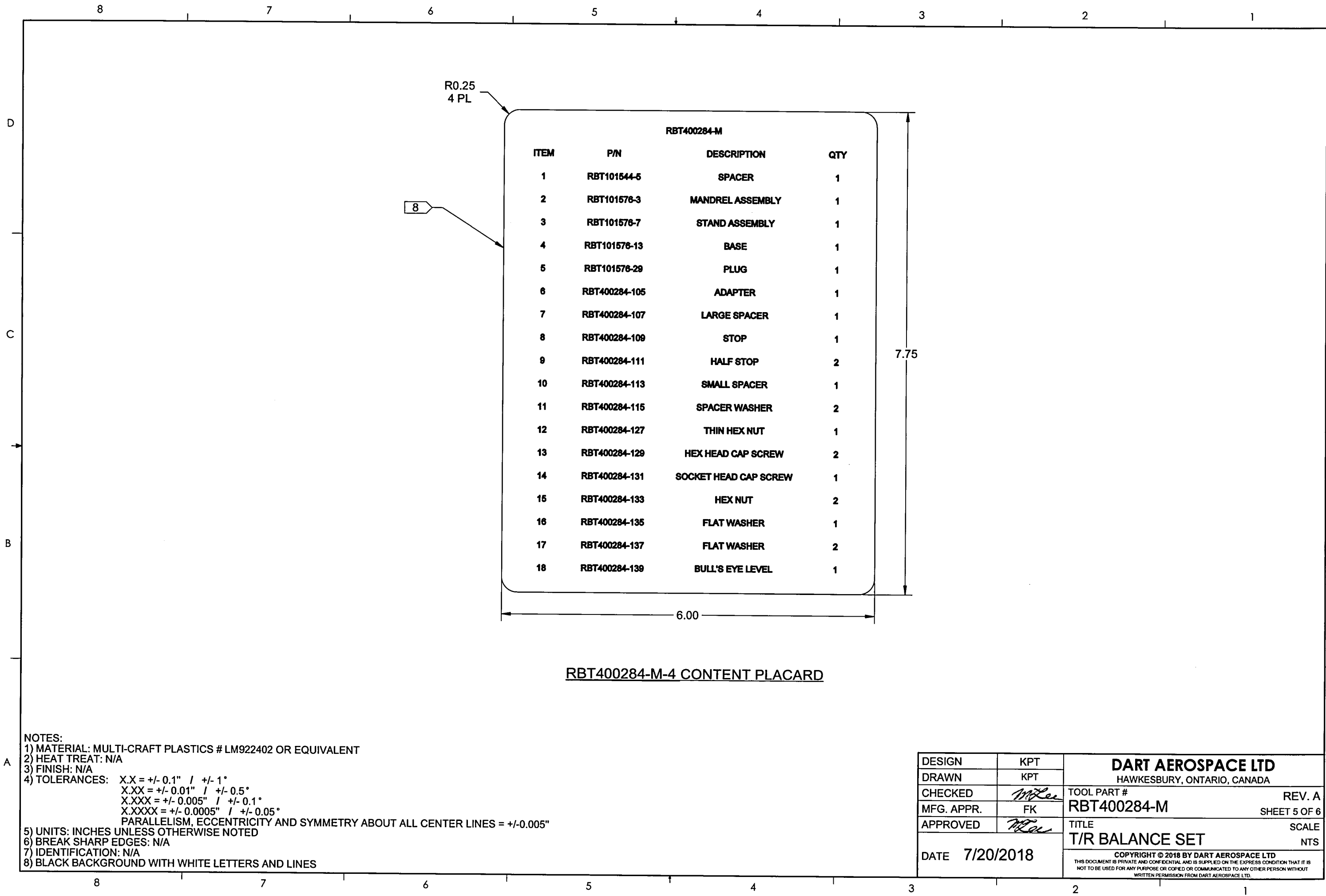
NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT400284-M-2 REV. A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	<i>McLan</i>	TOOL PART #	REV. A
MFG. APPR.	FK	RBT400284-M	SHEET 3 OF 6
APPROVED	<i>McLan</i>	TITLE	SCALE
DATE 7/20/2018		T/R BALANCE SET	NTS
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NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT400284-M-3 REV. A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	FK	RBT400284-M	SHEET 4 OF 6
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 7/20/2018		T/R BALANCE SET	NTS
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RBT400284-M-4 CONTENT PLACARD

NOTES:  
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIVALENT  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	<i>M. Lee</i>	TOOL PART # RBT400284-M	REV. A
MFG. APPR.	FK		SHEET 5 OF 6
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 7/20/2018		T/R BALANCE SET	NTS
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